



Hex Socket Head Cap Screws

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according to **ISO 4762**

d Thread Size	M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12
S nom	1.5	1.5	2.0	2.5	3.0	4.0	5.0	6.0	8.0	10.0
k max	1.6	2.0	2.5	3.0	4.0	5.0	6.0	8.0	10.0	12.0
dk max	3.0	3.8	4.5	5.5	7.0	8.5	10.0	13.0	16.0	18.0
b	15	16	17	18	20	22	24	28	32	36
when L >	16	20	25	30	40	50	60	80	100	120
	1.5	1.5	2	2.5	3	4	5	6	8	10

d Thread Size	M14*	M16	M20	M24	M30	M5	M6	M8	M10	M12
S nom	12.0	14.0	17.0	19.0	22.0	27.0	32.0	36.0	41.0	46.0
k max	14.0	16.0	20.0	24.0	30.0	36.0	42.0	48.0	56.0	64.0
dk max	21.0	24.0	30.0	36.0	45.0	54.0	63.0	72.0	84.0	96.0
b	40	44	52	60	72	84	96	108	124	140
when L >	140	160	200	200	200	200	300	300	300	300
	12	14	17	19	22	27	32	36	41	46